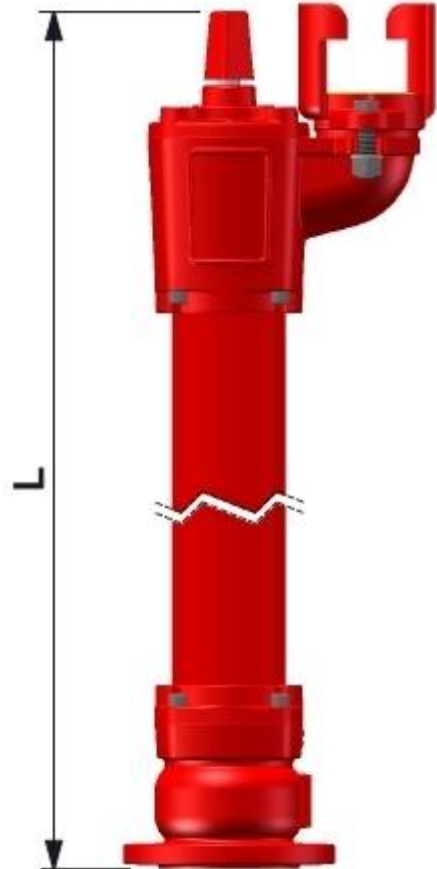


HYDRANTS



Type: UNDERGROUND HYDRANT – DN65/80 PN10/PN16 EN-14339



Materials and construction characteristics :

- Patented industrial design
- Manufactured accordance to EN 1074-1 / 6:2002 / EN 14339:2009
- Flange connections accordance to EN 1092-2:1999 [DIN 2501] PN10/16
- Claw connection accordance to DIN 3221 – C
- Hydrant can be equipped in other types of claws accordance to domestic market specification
- Full inner and outer heavy anti-corrosion epoxy paint with min. level of 250µm in RAL5015/3000 accordance to EN ISO 12944-5:2009, resistance for electrical breakdown 3kV including anti-UV addition
- Possibility of hydrant elements assembly and disassembly without necessity to surface interference surrounding hydrant
- Possibility of head turnover in range of 360°
- Drainage takes place at the moment of complete closing of the hydrant
- Roots and roots covers made from aluminum or cast iron. Body and hydrant foot made of grey or ductile iron, column as per below table options, mandrel made of stainless steel, mandrel nut made of brass with trapeze thread
- Medium temperature : 50°C
- Quality and repeatability accordance to EN ISO 9001:2008

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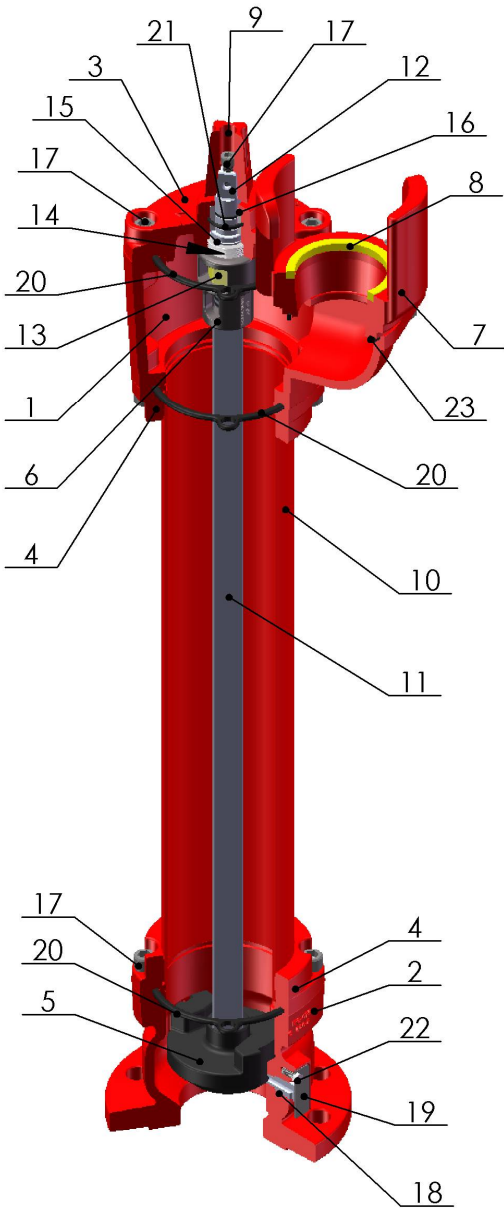


PROGRAM
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NARODOWA STRATEGIA SPÓJNOŚCI

EFRR – WRPO 2007- 2013

HYDRANTS



Materials and construction characteristics :

No.	Part	Material
1	Upper body	Cast iron EN GJL – 250 / Ductile iron EN GJS 500-7
2	Bottom body	Cast iron EN GJL – 250 / Ductile iron EN GJS 500-7
3	Upper lid	Cast iron EN GJL – 250 / Ductile iron EN GJS 500-7
4	Thrust collar	Cast iron EN GJL – 250 / Ductile iron EN GJS 500-7
5	Closing piston	Ductile iron EN GJS 500-7 EPDM
6	Nut holder	Ductile iron EN GJS 500-7
7	Connection claw	Ductile iron EN GJS 500-7
8	Claw ring	Stainless steel – 1.4301
9	Operation knob	Cast iron EN GJL – 250 / Ductile iron EN GJS 500-7
10	Support column	Accordance to below table
11	Inner connector	Steel /galvanized steel / stainless steel
12	Mandrel	Stainless steel - X20 Cr13
13	Nut	Brass CuZn39Pb2
14	Nut	Polyamide
15	Distance pad	Polyamide, Mo59
16	Bushing	Polyamide
17	Allen screw	Steel ST3S/Zn5
18	Drainage	Polyamide
19	Protection	Polyamide
20	Shaped sealing	EPDM
21	O-ring sealing	EPDM
22	Screw	Steel St3S/Zn5
23	Claw sealing	EPDM

Technical specification :

DN	L* [mm]	RD* [mm]	Weight [kg]	Catalogue No.	Versions	Painting*	Support column
65	750	1000	34	9407	PN10/16	RAL3000 - red RAL5015 - blue	Steel – in standard * Stainless steel * Galvanized steel * Ductile iron
	1000	1250	37	9410	PN10/16		
80	1250	1500	40	9412	PN10/16		
	1550	1800	43	9415	PN10/16		

* - accordance to customer request

Reflecting continuous progress of product development we reserve right for further construction changes or to produce product accordance to customer request.

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